Technical data sheet

STEICO*multi fill*

Permanently flexible ETICS joint adhesive



Permanently flexible ETICS joint adhesive for internal and external use

- Free from isocyanate, solvents and silicone
- Can be processed from -5 °C, temperature resistant between -40° and +100°C
- Permanently flexible, does not drip
- UV-stable and can be plastered over
- Can be applied wet on wet, cures quickly, high adhesion to various substrates

Application area



- Joint filler for joint widths up to max. 6 mm
- Repair adhesive (bonding of Wood fiberboard fitting pieces)
- Bonding STEICO*fix* / *fix 2.0* outside in ETICS construction

Technical data

Range	35-25/25-10/10-6 m
Joint width	2-3 / 3-5 / 5-6 mm
Temperature resistance	-40 / +100 °C
Processing temperature min.	+5 °C
Colour	Brown
Consistency	Medium-viscosity, paste-like
Density	1.50 g/cm³
Curing 24 h (20°C, 50% RH)	4 mm
Breaking strain (ISO 37)	370 %
Breaking strength (ISO 37)	2,5 MPa
Discolouration	none

Forms of delivery

Form of delivery	Size [ml]	Number/pack. [pcs.]
Cartridges	310	12

Weight and packing

Size [ml]	Weight/pcs. [kg]	Weight/pack. [kg]	Packaging/pack. Paper/cardboard (approx.) [kg]
310	0.5	6.50	0.20

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Notes

Storage

- Store in a cool and dry place at +15 to +25 °C
- Protect from heat, cold and UV radiation
- Can be stored for at least 12 months

Disposal

- Dispose of hardened material residues according to EWC 17 09 04 (mixed construction and demolition waste)

Cutting

- Can be applied with conventional cartridge or tubular bag guns

Occupational health and safety

- Additional information in the safety data sheet must be observed.

Installation

- Apply STEICO*multi fill* to one side of the dry, grease-free and dust-free bonding surface
- Good adhesion to paint systems, metals, glass, ceramics, non-porous substrates in general and various plastics
- Although good results are also achieved in practice without an adhesive primer, it is recommended to use STEICO*multi primer* on concrete.
- However, in the case of inhomogeneous, different substrates, the adhesion values that can be achieved should first be determined by means of a test
- The skin formation time is significantly shorter in high humidity or after spraying the adhesive with water
- Suitable for bonding butt joints in ETICS

Certificates and quality management

GEV-EMICODE EC 1 PLUS sehr emissionsarm

Caption

other abbreviations

pal. Pallet
T&G Tongue and Groove
pac. Packaging
approx. Approximately
EUR Europe

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Permanently flexible ETICS joint adhesive

Compliance

Responsible for content
STEICO SE
Otto-Lilienthal-Ring 30
85622 Feldkirchen
Germany
Web: www.steico.com
Mail: info@steico.com

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Liability disclaimer

The contents of this document have been compiled with the utmost care. However, applicable standards and regulations can change. STEICO accepts no liability for the accuracy, completeness and current applicability of the standards and regulations presented. Always check compliance with standards and regulations and the suitability of our products for the specific intended use, and make any necessary adjustments during installation.

STEICO accepts no responsibility for the completeness, accuracy or quality of information provided by third parties.

Regional document validity: EU*

***Additional Validity Information**

The contents of this document have been prepared in consideration of European product standards and provide a general overview of component structures, construction methods, and installation. Local applicable regulations have not been considered.

The most recent version of this document applies. This version can be found at:
www.steico.com/tds_steicomulti_fill_eur_en